

INSTRUCTIONS INSTALLATION OF TERMINAL COVER FOR VLT[®] FRAMES D3 and D4 (IP00)

This instruction sheet is for the installation of the terminal cover for VLT[®] frame D3 and D4 drives (IP00).

Table 1. Kit Part Numbers

VLT Frame	Kit Part Number
D3/D4	176F1779

Kit Contents

- Terminal Cover
- Hardware
- 175R1108, Instructions

Required Tools

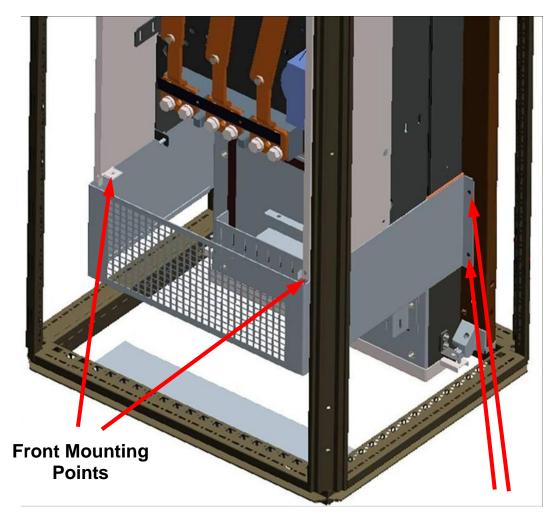
- Metric Socket Set, 7-19mm
- Socket Extensions
- Torx Driver Set: T10-T40
- Torque Wrench: 0.7-6 N-M (6-50 in-lbs)

Torque Requirements

• M5/T25 Torx screws: 2.3 N-M (20 in-lbs)



- 1. Mount the terminal cover as shown.
- 2. Secure the terminal cover with the M5 screws and nuts at the front mounting points.
- 3. Optionally, the rear mounting points can be utilized by drilling holes in the backplate and using M5 screws and nuts.



Optional Rear Mounting Points (both sides)

End of Instruction